DIY ROCK ‘N’ ROLL HINGES

TECH SHEET

Instructions for positioning your rock n roll bed hinges

Use the measurements shown for the correct fitting of your hinges. Make sure that measurement ‘A’ allows for the seat back to be rolled into the bed position.

The sized drawings are given as a starting guide. There are many variations in the way the hinge set can be installed to suit the intended usage.

Note: These measurements are for a guide only but can be altered to suit your particular application.

NB: Please note that whilst every attempt is made to ensure that these instructions are as clear as possible, we cannot be held responsible for misinterpretation of these instructions or for any subsequent accident or damage caused through mis-fitted parts.
The Rock and Roll bed is the same for right and left hand drive vehicles. It is just assembled the opposite way round. The curved edge on the front panel goes to the outside of the vehicle and so does the side panel with the large radius cut out of it.

**STEP 1**
Attach six nylon blocks (item 11) to the top of the MOF front panel using six No.3 screws (item 6). Position the blocks using dimensions shown; they are the same on both sides.

**STEP 2**
The next stage is to attach the two MOF sides to the front panel using twelve No.3 screws (item 6). Once the sides are secured, the hinges can be attached using four M8 bolts (item 2) and four M8 nuts (item 3).

**STEP 3**
The next stage is to assemble the base panel and back panel to the hinges. These are fixed to the hinges using sixteen M6 roundhead bolts (item 4) and sixteen M6 nylock nuts (item 5).

**STEP 4**
With the bed in its flat, unfolded position, as shown, position the two bed support brackets within the cutouts in the front MOF panel. Mark off where the slots in the brackets are then drill through with a 7mm drill in the four positions. Secure the brackets using four M6 round head bolts (item 4) and four M6 nylock nuts (item 5).

**Note:**
At this stage, it is possible to fit this assembly to the vehicle or it can be fitted when the whole bed assembly is finished although it will be heavier. The bed assembly is secured by screwing into the bulkhead forward of the fuel tank using two Acme bolts (item 9). Please note the fuel tank is behind the bulkhead and it is advisable to mount to a raised rib as this will give more clearance. Use four of the brackets (item 7) and screws (item 8) to secure the bed assembly to the floor of the vehicle.